

USER MANUAL

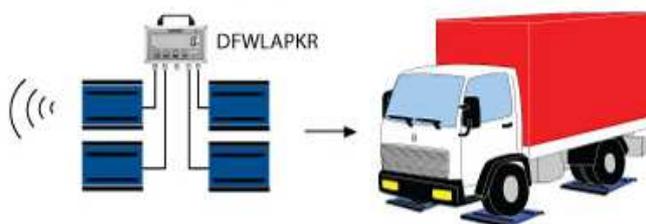
WEIGHT INDICATOR



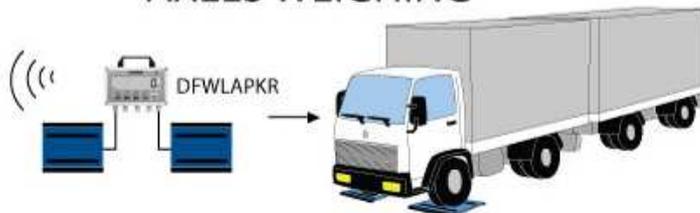
SOFTWARE FOR WHEEL / AXLE WEIGHING



WHEELS WEIGHING



AXLES WEIGHING



INDEX

1. INTRODUCTION	3
2. MAIN TECHNICAL SPECIFICATIONS	4
3. SYMBOLS	5
4. INSTALLATION	6
4.1 DFWKRP, DFWKRPRF	6
4.2 DFWLAPKR	8
5. POWER SUPPLY AND START UP	9
6. FRONT PANEL KEYS AND INDICATORS	11
7. LCD DISPLAY SYMBOLS	15
8. BASIC INSTRUMENT FUNCTIONS	17
8.1 ZERO SCALE FUNCTIONS	17
8.1.1 OPERATION OF ZERO ON THE SINGLE SCALE	17
8.1.2 CYCLE OF ZERO ON ALL THE CONNECTED SCALES	17
8.2 TARE OPERATIONS	17
8.3 DISPLAY WITH SENSITIVITY X 10	19
8.4 DISPLAY OF METRIC DATA (inFO)	19
8.5 AUTOMATIC SWITCH-OFF FUNCTION	20
8.6 BATTERY LEVEL WARNING	20
8.7 REMOTE CONTROL (OPTIONAL)	20
8.7.1 FOUR-KEY IR REMOTE CONTROL	20
8.7.2 EIGHTEEN-KEY IR REMOTE CONTROL	21
8.7.3 NINETEEN-KEY IR REMOTE CONTROL	21
8.7.4 SIX-KEY RD REMOTE CONTROL	22
8.8 DATE/TIME ADJUSTMENT (OPTIONAL OR INCLUDED DEPENDING ON THE MODEL)	23
8.9 "SCREEN SAVER" FUNCTION (OPTIONAL OR INCLUDED DEPENDING ON THE MODEL)	23
8.10 EXECUTION OF THE PRINTOUTS	23
8.11 PRINTING OF THE HEADING	25
8.12 TICKET NUMBER	25
8.13 REPETITION OF THE LAST PRINTOUT MADE	25
8.14 REENABLING THE PRINTOUTS AND THE INDICATOR FUNCTIONS	25
8.15 LOCK / UNLOCK KEYBOARD	26
8.16 IDENTIFICATION CODES	26
8.17 kg \leftrightarrow lb SWITCH FUNCTION	26
8.18 NET \leftrightarrow GROSS SWITCH	27
9. WEIGHING OPERATIONS	27
9.1 MODIFICATION OF THE DISPLAYED DATA	27
9.2 ENTRY OF VEHICLE WHEELS NUMBER FOR AUTOMATIC PRINTING OF VEHICLE TOTAL	28
9.3 PRINTING OF THE SUBTOTALS	28
9.4 QUICK SETTING OF INSTRUMENT'S NUMBER OF SCALES	29
9.5 DISPLAY OF DATA OF WEIGH UNDER WAY (ONLY FOR TOTALIZER MODES)	29
9.6 DISPLAY OF WEIGHED VEHICLES NUMBER AND RELATIVE TOTAL WEIGHT	30
9.7 CANCELLING THE WEIGH AND ZEROING THE VEHICLE TOTAL OR VEHICLES TOTAL	30
9.8 ENTRY OF COORDINATES FOR CALCULATING THE BARYCENTRE (OR CENTRE OF GRAVITY)	31
9.9 QUICK FORMATTING OF THE WEIGHT DATA PRINTING	32
10. WHEEL WEIGHING APPLICATIONS	32
10.1 SIMPLE WHEELS/AXLES WEIGHING	32
10.2 WEIGHING WITH AXLE TOTALISATION	32
10.3 SIMPLE INPUT/OUTPUT FUNCTIONING MODE	33
10.4 INPUT/OUTPUT FUNCTIONING MODE WITH AXLE TOTALISATION	34
11. FUNCTIONING OF DFWKRPRF AS REPEATER	35
12. FUNCTIONING OF DFWKRPRF CONNECTED TO DFWLAPKR	35
13. INSTRUMENT CONNECTED TO BATTERY OPERATED PRINTER	36
14. TURNING ON PRINTER IN ENERGY SAVING MODE	36
15. INSTRUMENT MESSAGES DURING USE	37

DECLARATION OF CONFORMITY	38
WARRANTY	38

1. INTRODUCTION

This indicator allows to:

- quickly view the sum of all the scales, the single scales and the possible combinations (scales 1 + 2, scales 1 + 3 + 4...)
- totalize the weight of the axles, obtaining in this way the total weight of the tractor-trailers or the tractor with the trailer.
- enter the scales' coordinates in order to obtain the calculation and printout of the vehicle's barycentre coordinates.
- print the displayed weight, the total weight of a vehicle or the number of weighed vehicles with relative total.
- print the subtotal of the tractor and of the trailer in the weighing of composite vehicles (like tractor + trailer).

There are two total levels, vehicle total and vehicles total, quickly visible by the user and manually zeroable.



Any attempt to repair or alter the unit can expose the user to the danger of electric shock and it will void our warranty. This instrument is covered under warranty provided that **IT HAS NOT BEEN OPENED BY THE USER** for any reason. If any problem with the unit or system has been experienced please notify the manufacturer or the dealer from which the instrument was acquired.

The 6V rechargeable battery has to be completely recharged (12 hours) in the first installation of the instrument; we RECOMMEND disconnecting the battery if the instrument is not going to be used for more than 30 days.

In order to avoid the deterioration of the rechargeable battery:

In standard conditions:

- never leave the battery partially or completely uncharged; at least once a week recharge it completely .

In case the instrument is not used for a long period, one needs to:

- completely recharge the battery before the system is switched off for the last time.
- recharge completely every 3 months.

Do not pour liquids on the indicator!

Do not use solvents to clean the indicator

Do not expose instrument to either direct sun light or any heat sources

Always mount the indicator and platform in a vibration free setting!

READ CAREFULLY & APPLY WHAT DESCRIBED IN THE POWER SUPPLY & START-UP SECTION!

Do not install in an environment with any risk of explosion!

All the connections of the indicator have to be made respecting the rules applicable in the zone and in the installing environment

Everything not expressly described in this manual has to be considered as improper use of the equipment.

!! IMPORTANT !!

To maintain a data coherence one should respect the numbering of the connections (in other words, channel 1 with scale 1, channel 2 with scale 2...).



The symbol of the crossed trash can on the equipment shows that the product at the end of its utility must be handled separately from other trash. Therefore, when the product is no longer used, the user should take it to the appropriate places in which electronic and electrotechnical trash is taken or he may take it to the reseller when he purchases a new equivalent type of equipment. The adequate differentiated refuse collection in having the instrument recycled, treated and disposed of in an environmentally friendly manner helps to avoid possible negative effects on the environment and health

and supports the recycling of the materials of which the equipment is made. The unlawful disposal of the product by the user will entail fines foreseen by the current regulations.

Norm references: 2002/95/CE, 2002/96/CE and 2003/108/CE community directives and law 151 of 25/7/05.

NOTE FOR THE USER:

Please take note that when the “step.... (TECH.MAN.REF.)” is mentioned, this refers to the technical manual which may be obtained from the reseller.

2. MAIN TECHNICAL SPECIFICATIONS

POWER SUPPLY	DFWKRP - DFWKRPRF: 230Vac +10% ÷ -15%, 50-60Hz with external wall adapter providing 12Vdc (included) or fitted rechargeable internal battery (6 Vs – 4,5 Ah). DFWLAPKR: internal rechargeable battery (6 V – 4,5 Ah); charger included (110 – 240 Vac 50-60 Hz / 6Vdc).
MAXIMUM POWER	5 VA
OPERATING TEMPERATURE	From -10 to +40 °C (14 to 104 °F) (with even temperature).
DISPLAYED DIVISIONS	10000e, 3X3000e for legal for trade use expandable to 100.000 for internal factory use.
MAXIMUM INPUT SIGNAL	6 mV/V.
MINIMUM VOLTAGE PER DIVISION	0.3 µV (approved instrument); 0.03 µV (non approved instrument).
RESOLUTION IN CALCULATION	150000 points.
KEYBOARD	DFWKRP - DFWKRPRF: water resistant polycarbonate membrane keys with tactile and acoustic feedback. DFWLAPKR: water resistant polycarbonate mechanic keys with tactile and acoustic feedback.
TARE FUNCTION	Subtractive possible on all capacities. If set, it is subtracted when printing the accumulated total.
AUTO POWER OFF	programmable
LOW BATTERY WARNING	" Low.batt " will appear on display when battery is near depletion (max. 40 hours with 1 load cell).
BATTERY RECHARGE TIME	12 hours
LOAD CELL POWER SUPPLY	5Vdc ± 5%, 120mA (max 8 cells of 350 Ohms)
LOAD CELL CONNECTIONS	4 wires with Remote Sense
SERIAL OUTPUTS	DFWKRP: 1 RS232/TTL input/output configurable for connection to PC or WEIGHT REPEATER. 1 RS232 input/output for connection to printer. 1 infrared input for remote control. DFWKRPRF: 1 RS232/TTL input/output configurable for connection to PC or WEIGHT REPEATER through 868MHz radio frequency module. 1 RS232 input/output for connection to printer. 1 infrared input for remote control. 1 RS232 9 pin port for connection to PC (not connected) DFWLAPKR: 868MHz integrated radio module for communication with the main indicator. 1 infrared input for remote control.

THE PARTS OF THE INSTRUMENT CONTAINING DANGEROUS ELECTRICAL TENSION ARE ISOLATED AND INACCESSIBLE TO THE USER UNLESS IT HAS BEEN DAMAGED, OPENED, OR ALTERED.

3. SYMBOLS

To call the attention of the user, the following symbols are used both in the manual and on the instrument itself:

 **!! WARNING !!** THIS OPERATION MUST BE PERFORMED ONLY BY QUALIFIED PERSONAL

 CONFORMS TO THE STANDARDS OF THE EUROPEAN UNION.

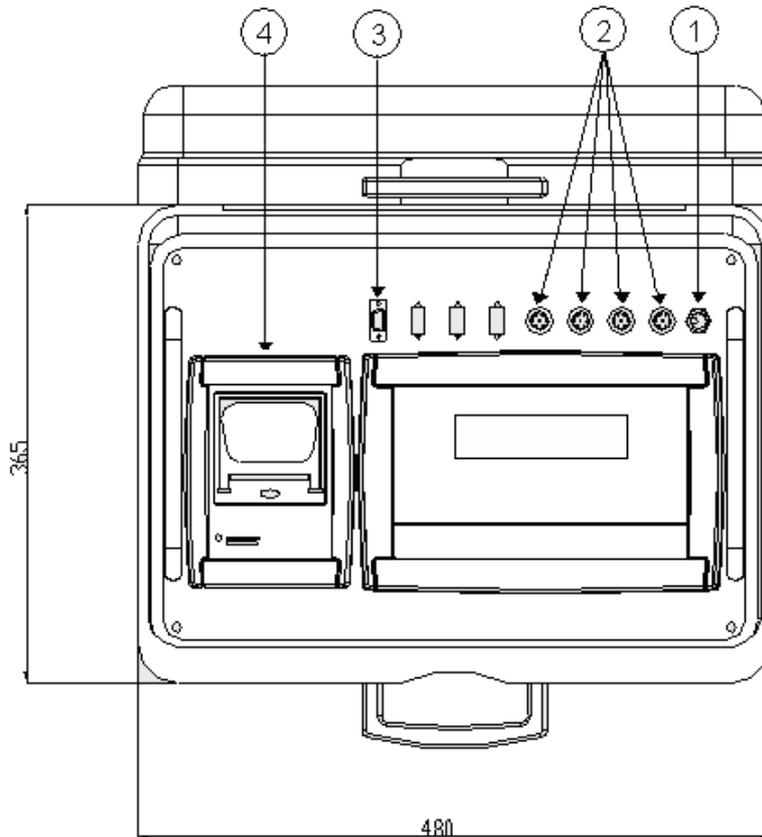
 IDENTIFIES THE CLASS OF PRECISION DEFINED BY THE OIML TO REPRESENT 3000 DIVISIONS

XXXX→...→ZZZ Indicates the path that needs to be followed (except possible approval conditions for which some parameters are not accessible) in order to reach the step in which one sets that parameter, inside the SET-UP or a menu.

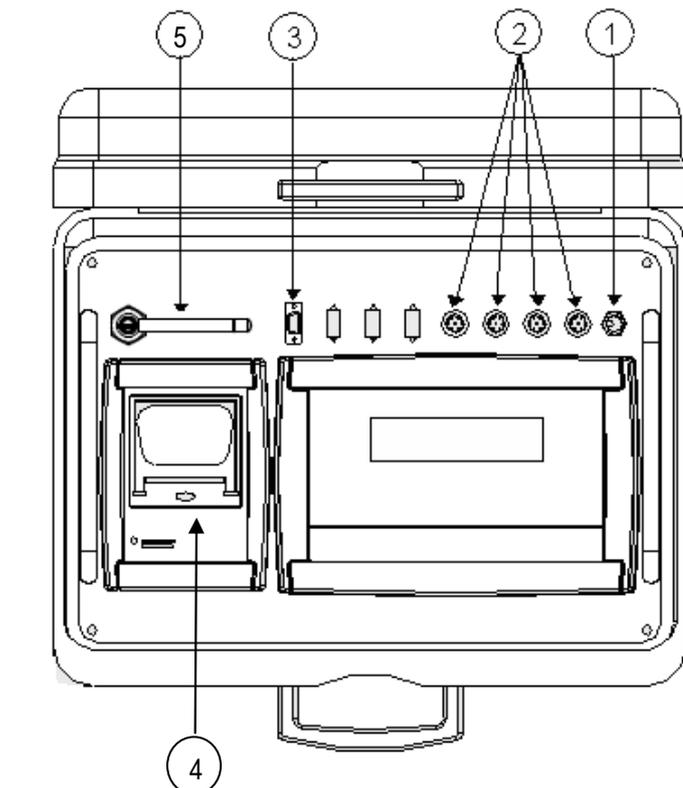
4. INSTALLATION

4.1 DFWKRP, DFWKRPRF

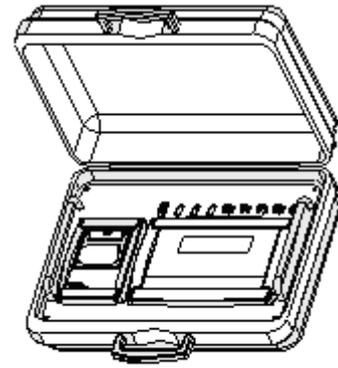
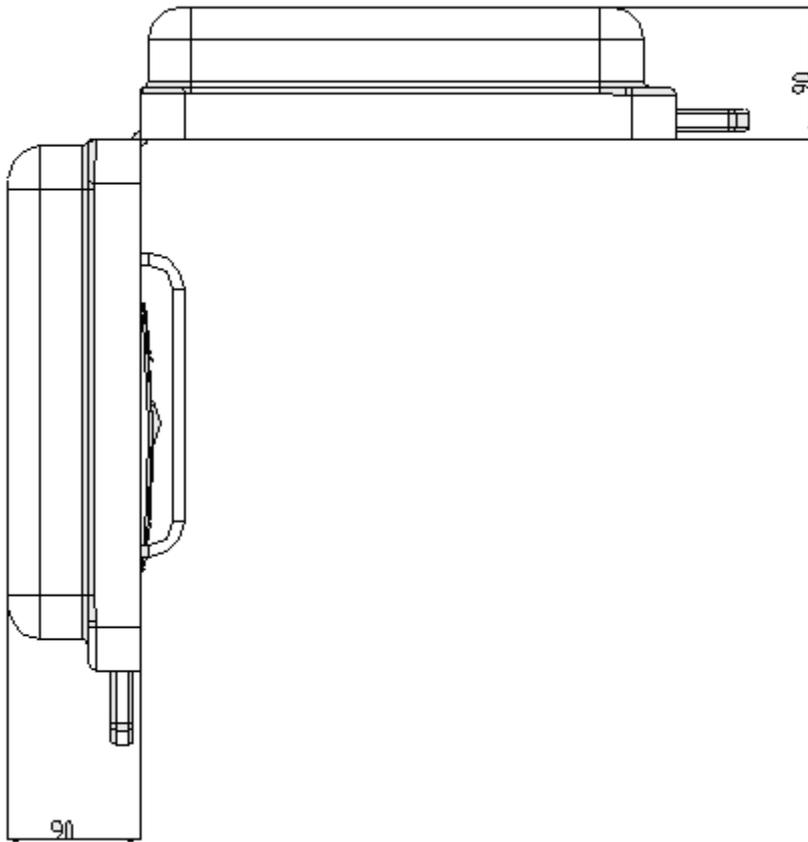
DFWKRP



DFWKRPRF



- 1 POWER SUPPLY
- 2 FITTED CONNECTORS FOR PLATFORMS
- 3 SERIAL OUTPUT CONNECTOR
- 4 ATTACHED THERMAL PRINTER
- 5 ANTENNA OF THE RADIO MODULE

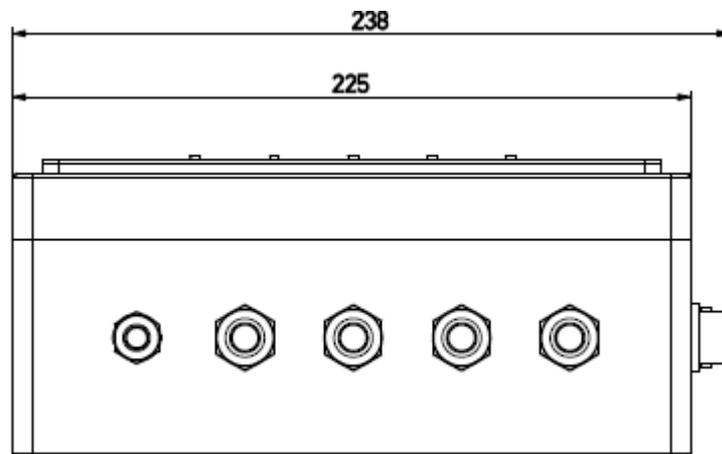
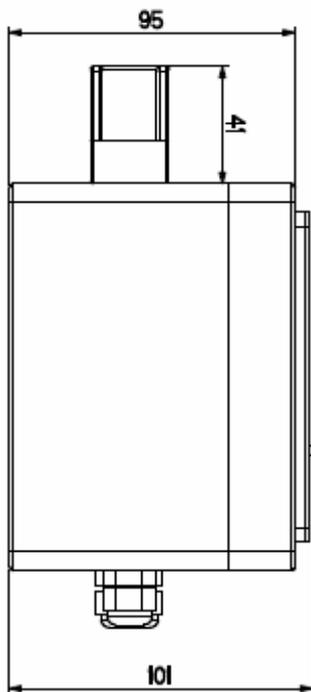
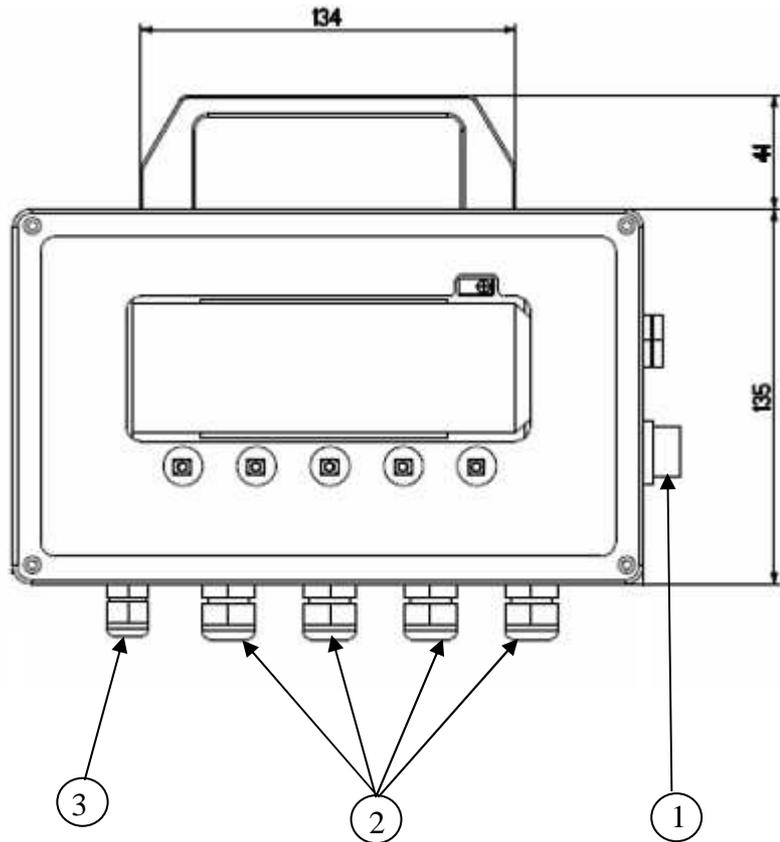


SCALA
1:10

!! IMPORTANT !!

To maintain the coherence of the data, one should respect the numbering of the connections (in other words channel 1 with scale 1, channel 2 with scale 2...).

4.2 DFWLAPKR



- 1 POWER SUPPLY
- 2 INPUTS FOR PLATFORMS
- 3 INPUT FOR ANTENNA

!! IMPORTANT !!

To maintain the coherence of the data, one should respect the numbering of the connections (in other words channel 1 with scale 1, channel 2 with scale 2...).

5. POWER SUPPLY AND START UP

5.1 DFWKRP, DFWKRPRF POWER SUPPLY

The instruments are powered with a rechargeable built-in battery.

It is also possible to power through a 12 Vdc tension supplied from an AC/DC external charger (supplied) which should be connected to the 230 Vac mains voltage. Safety norms must be respected for the connection to the mains voltage including the use of a line which has to be free from noise generated by other electronic equipment.

If the instrument is correctly powered, the power on led turns on in the front panel (see the section “FRONT PANEL KEYS AND INDICATORS”).

The battery lifetime is about 40 hours when the instrument is connected to 1 load cell, and 24 hours if it is connected to 4 load cells.

To completely recharge the battery, connect the AC/DC power adapter for 12 hours.

BATTERY CHARACTERISTICS

Material Lead
Power 4,5 Ah
Output 6 V

THE BATTERY MUST ONLY BE REPLACED WITH AN ORIGINAL FROM THE MANUFACTURER.

In order TO POWER the instrument through the 110-240Vac mains or TO RECHARGE the 6V battery, insert the plug end of the AC/DC power adapter into the socket on the front panel of the instrument (chapter “INSTALLATION”) and the adapter in the mains.

If the instrument has been powered correctly, the power-on led on the front panel turns on.

Do not connect other equipment to the same socket as the one that the adapter is in.

Do not step on or crush the power supply cable.

5.2 DFWLAPKR POWER SUPPLY

The instrument is powered through a rechargeable built-in battery.

In order TO RECHARGE the 6V battery insert the plug end of the charger into the socket on the side of the instrument (chapter “INSTALLATION”) and the charger in the mains. Safety norms must be respected for the connection to the mains voltage including the use of a line which has to be free from noise generated by other electronic equipment.

6V RECHARGEABLE BATTERY FEATURES

Material Lead
Power 4,5 Ah
Output 6 V

THE BATTERY MUST ONLY BE REPLACED WITH AN ORIGINAL FROM THE MANUFACTURER.

Do not connect other equipment to the same socket as the one that the adapter is in.

Do not step on or crush the power supply cable.

5.3 START UP

TO TURN ON the instrument press the C key until the indicator turns on; then release.

The display shows:

XX.YY it's the installed software version

bt XXX in which XXX is a number from 0 to 100 which indicates the battery level.

The indicator is fitted with an “automatic zero at start-up” function: this means that when turned on if a weight is detected which is within +/- 10% of the capacity; it is cleared; if the weight is not within this tolerance, while with non approved

instrument, after a few instants the display shows the sum of the weights.

With approved instrument, instead, "ZEro" is continuously shown on the display, until the weight re-enters within the tolerance; the automatic zero function at start-up may be disabled in the set-up environment (only with non approved instrument) (**TECH.MAN.REF.**).

By pressing the **ZERO** key for an instant while the version is shown on the display, the indicator shows in sequence:

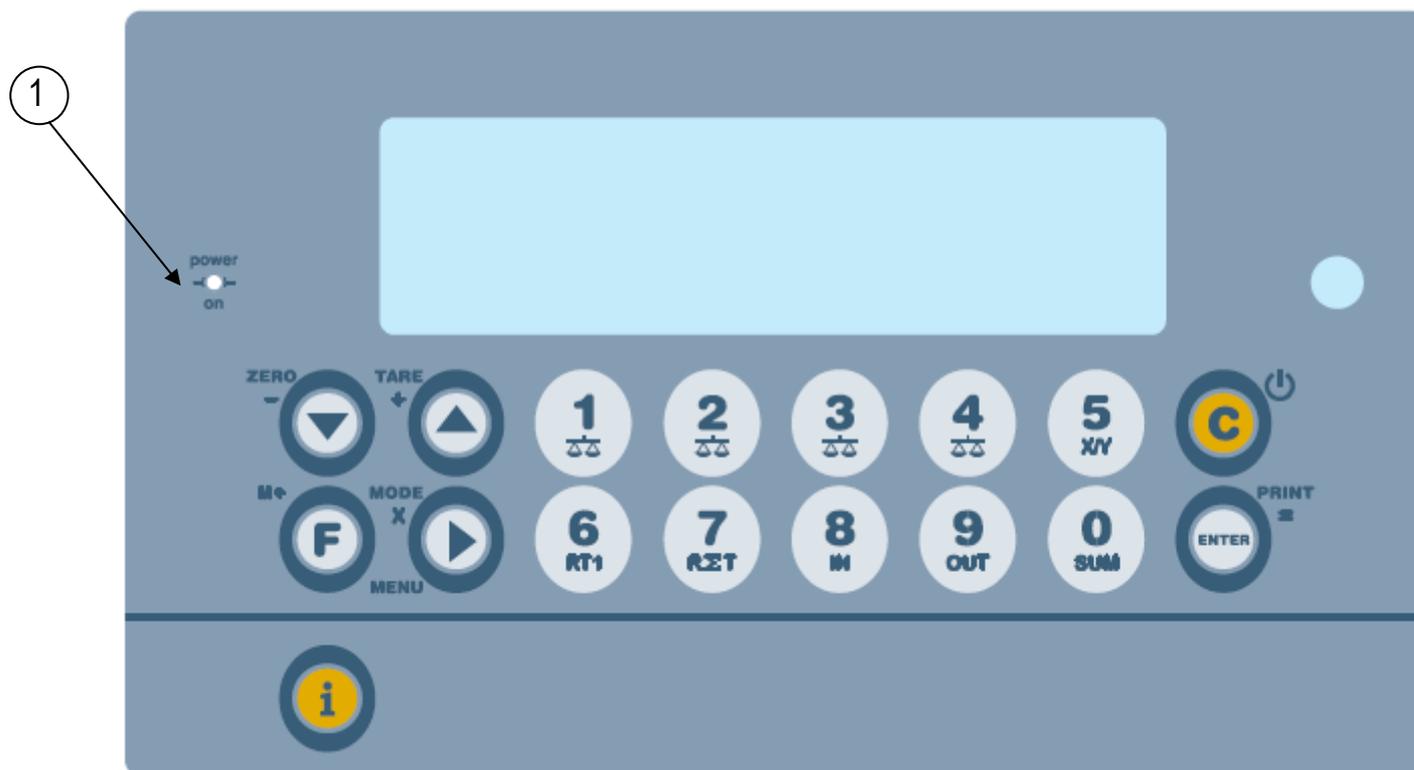
- CLoCk** the indicator detects automatically that the optional board with date and time is connected.
- XX.YY** in which XX indicates the instrument type, YY indicates the metrological software version.
- XX.YY.ZZ** installed software version
- XXXXXX** name of the installed software
- bt XXX** in which XXX is a number from 0 to 100 which indicates the battery level.
- K- X.YY** in which K identifies the type of keyboard: K=0 5-key keyboard, K= 1 17-key keyboard.
X.YY is the installed software version.
- nCh x** in which x represents the number of channels set in the TECHNICAL SET-UP→ nChAn (**TECH.MAN.REF.**).
- PPP.PPP** capacity and division of the scale relative to channel 1.

Subsequently the instrument shows "hi rES" (in case of non legal for trade instrument) or "LEGAL" and the G gravity value (if legal for trade instrument is used), and then a countdown is made (self check phase).

TO TURN OFF the instrument keep C pressed until the "- oFF -" message appears on the display.

6. FRONT PANEL KEYS AND INDICATORS

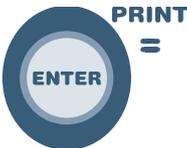
6.1 DFWKRP AND DFWKRPRF



① Indicates the presence of the power supply.

② Sensor for the reception of the infrared signal.

KEY	DESCRIPTION
	Zeros the gross weight displayed on the single scale if it's within +/- 2% of the total capacity.
	Depending on the type of tare selected (F.Mode >> tArE.t parameter, TECH.MAN.REF.): - Tares the displayed weight, switching the display on the net weight. - Accumulates the weight displayed in the tare total, not switching the current display.
	Allows to totalize the weight on the weighing system (the ~ led should be turned off), with subsequent printing of the formatted data (TECH.MAN.REF.).

	<ul style="list-style-type: none"> - If pressed at length while the weight on the single scale is displayed it allows to pass to the weight display with sensitivity X 10. - If pressed briefly it allows to carry out the secondary function of the keys: - By pressing the MODE and F keys one quickly accesses to the configuration menu of the printouts (TECH.MAN.REF.). - By pressing the MODE and ZERO keys, one carries out the cycle of zero on all the connected scales (see the section "CYCLE OF ZERO ON ALL THE CONNECTED SCALES"). - By pressing the MODE and TARE keys, one enters a tare total value in the input/output mode (see the section "SIMPLE INPUT/OUTPUT FUNCTIONING MODE"). - By pressing the MODE and PRINT keys, one prints the subtotal (see the section "PRINTING OF THE SUBTOTALS"). - By pressing the MODE and MODE keys, one selects the number of scales which one wants to use (see the section "QUICK SETTING OF INSTRUMENT'S NUMBER OF SCALES"). - By pressing the MODE and 1 keys one selects a tare value in the tare database (see the section "TARE OPERATIONS"). - By pressing the MODE and 2 keys one switches between the locked and unlocked tare (see the section "TARE OPERATIONS"). - By pressing the MODE and 3 keys one sets the numeric ID values (see the section "IDENTIFICATION CODES"). - By pressing the MODE and 4 keys, one switches between the locked ID and unlocked ID function (see the section "IDENTIFICATION CODES"). - By pressing the MODE and 6 keys, it is possible to switch the weight between kilograms and pounds (see the section "kg ↔ lb SWITCH FUNCTION"). - By pressing the MODE and 7 keys, one enters in the menu for entering the number of wheels for automatic printing of the vehicle total or subtotals (see the section "ENTRY OF VEHICLE WHEELS NUMBER FOR AUTOMATIC PRINTING OF VEHICLE TOTAL"). - By pressing the MODE and 9 keys, one enters the values in the tare database (see the section "TARE OPERATIONS"). - By pressing the MODE and i keys (info key), the last printout made will be repeated.
	<ul style="list-style-type: none"> - Prints and clears the accumulated total, incrementing the total of weighed vehicles. - Ends an input or output totalisation. - Confirms the changes made.
	<p>Allows viewing the scale's metric information: capacity, division, minimum weigh for each configured scale.</p>
	<ul style="list-style-type: none"> - If pressed briefly it allows to cancel the weigh under way and/or the total tare value entered for the input/output mode or the axles totalisations mode. - If pressed at length it turns on and off the instrument.

<p>0 SUM</p> <p>1 ΣΣ</p> <p>2 ΣΣ</p> <p>3 ΣΣ</p> <p>4 ΣΣ</p>	<ul style="list-style-type: none"> - Allow to switch the weight display between each scale (see the section “MODIFICATION OF THE DISPLAYED DATA”). - Numeric keyboard function while entering the numeric values.
<p>5 XY</p> <p>6 RT1</p> <p>7 RΣT</p>	<ul style="list-style-type: none"> - Numeric keyboard function while entering the numeric values. - In the weighing status by pressing the 5 key one enters the coordinates for calculating the barycentre. - In the weighing status, press the 6 key: the data relative to the weigh under way will be displayed (see the section “DISPLAY OF DATA OF WEIGH UNDER WAY (ONLY FOR TOTALIZER MODES)”). - In the weighing status by pressing the 7 key, the data relative to the vehicles weighed until that moment will be displayed (see the section “DISPLAY OF WEIGHED VEHICLES NUMBER AND RELATIVE TOTAL WEIGHT”). - In the weighing status, by pressing the 7 key at length, one zeros the number of vehicles weighed until that moment (see the section “CANCELLING THE WEIGH AND ZEROING THE VEHICLE TOTAL OR VEHICLES TOTAL”).
<p>8 IN</p>	<ul style="list-style-type: none"> - Acquires the weigh in input. - Numeric key functions during the entry of numeric values.
<p>9 OUT</p>	<ul style="list-style-type: none"> - Acquires the output weigh. - Numeric key function during the entry of numeric values.

6.2 DFWLAPKR



1

Sensor for the reception of the infrared signal.

SCALE KEY	FUNCTION
ZERO	<ul style="list-style-type: none"> - Zeros the displayed gross weight on the single scale, if it is within +/- 2% of the total capacity. - Cancels the negative tare value. - When entering numbers it decreases the digit to be modified. - It allows scrolling ahead inside the menu steps or in the parameters within a step.
TARE	<ul style="list-style-type: none"> - If pressed for an instant it carries out the semiautomatic tare. - If pressed at length it allows entering the manual tare from keyboard. - Cancels the negative tare value. - In the numeric input phase it increases the digit to be modified. - It allows scrolling backwards in the menu steps or in the parameters within a step.
MODE	<ul style="list-style-type: none"> - In the numeric input phase it selects the digit to be modified, from left to right. - By pressing in rapid succession MODE and C, one can display the metrological information of the scale. - By pressing MODE one can enable the selection of a function (the "Fun -" message is displayed), then: <ul style="list-style-type: none"> - - by pressing ZERO, the gross weight of the single scale (or of each connected scale if the sum is displayed) is zeroed, if it is within +/- 2% of the total capacity; - - by pressing TARE, one can enter a tare total value in the input/output mode (see the section "SIMPLE INPUT/OUTPUT FUNCTIONING MODE"); - - by pressing MODE, one can select the number of scales which one wants to use (see the section "QUICK SETTING OF INSTRUMENT'S NUMBER OF SCALES"); - - by pressing PRINT, one can execute the subtotal (see the section "PRINTING OF THE SUBTOTALS").

<p>ENTER / PRINT</p>	<ul style="list-style-type: none"> - In the numeric input phase, it confirms the entry made. - In the SET-UP, it allows to enter a step or to confirm a parameter within a step. - If pressed briefly, it executes the total of the vehicle, if pressed at length it executes and zeroes the vehicles total.
<p>C / i</p>	<ul style="list-style-type: none"> - If pressed at length, it turns the instrument on and off. - If pressed briefly it allows to cancel the weigh under way and/or the total tare value entered for the input/output mode or the axles totalisations mode. - In the numeric input phase, it quickly zeros the present value. - In the SET-UP, it allows to exit a step without confirming the change made.

7. LCD DISPLAY SYMBOLS

The LCD display has symbols which, during the weighing phase, give the indication of the indicator' functioning status; below is the description for each symbol.

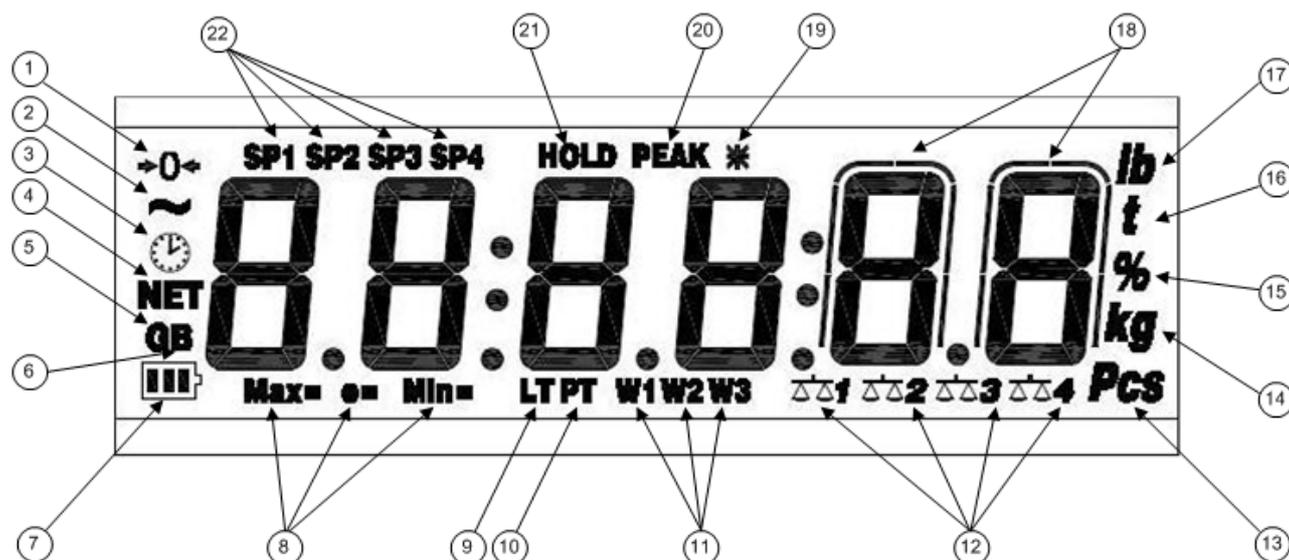


FIGURE 5 – LCD DISPLAY

NUMBER	SYMBOL	FUNCTION
(1)	→0←	The weight detected by the weighing system is near zero, within $-1/4 \div +1/4$ of the division.
(2)	~	The weight is unstable.
(3)		The time is being displayed in the "HH:MM:SS".
(4)	NET	The displayed weight is a net weight.
(5)	G	The displayed weight is a gross weight, if the Italian or English is in the print configuration.
(6)	B	The displayed value is a gross weight, if the German, French or Spanish language is selected in the print configuration.
(7)		Indicates the battery charge level: see the section "BATTERY LEVEL WARNING".
(8)	MAX= MIN= e=	When the metric information is displayed, it identifies the indicated range capacity. When the metric information is displayed, it identifies the minimum weight of the indicated range. When the metric information is displayed, it identifies the indicated range division.
(9)	LT	A locked tare is active.
(10)	PT	A manual tare is active.
(11)	W1 W2 W3	Not used in the application.
(12)		Indicates the scales that are being shown.
(13)	PCS	Not used in the application.
(14)	kg	Indicates the unit of measure in use ("kg" for kilograms, "g" for grams).
(15)	%	Not used in the application.
(16)	t	Indicates the unit of measure in use (tons).
(17)	LB	Indicates the unit of measure in use (pounds).
(18)	They are displayed around the digits having the greatest sensitivity, when the weight x 10 display function is active.	
(19)	*	Indicates that a key has been pressed.
(20)	PEAK	Not used in the application.
(21)	HOLD	Not used in the application.

(22)	SP1	Not used in the application.
	SP2	
	SP3	
	SP4	

8. BASIC INSTRUMENT FUNCTIONS

8.1 ZERO SCALE FUNCTIONS

8.1.1 OPERATION OF ZERO ON THE SINGLE SCALE

- Select the scale using the numerical keyboard, using the keys 1, 2, 3, 4;
- Press the **ZERO** key; the message "ZEro" appears on the display for a few instants and the weight on the scale, if within $\pm 2\%$ of the maximum capacity, is zeroed. If the weight is not within this range, the message "ZEro" remains until the indicator tries to carry out the zero scale; then an error sound is emitted; one automatically returns to the display of the weight present on the scale.

8.1.2 CYCLE OF ZERO ON ALL THE CONNECTED SCALES

Go to the sum of weights display mode, press the combination of the **MODE** and **ZERO** keys, the weight on the scales, if within $\pm 2\%$ of them maximum capacity, is zeroed.

The message "ZEro" appears on the display, followed by the number of the scale being zeroed (for example "ZEro 1" for scale 1, "ZEro 2" for scale 2...).

NOTE: the cycle of zero pertains only to displayed scales.

8.2 TARE OPERATIONS

PREMISE: in order to carry out tare functions the instrument should display the sum of the weights.

Depending on the type of tare selected in the TECHNICAL SET-UP >> **F.ModE** >> **tArE.t** (**TECH.MAN.REF.**), the tare function is managed in the following way:

A) **tArE.t = t.norM** : SUBTRACTION OF THE TARE FROM DISPLAYED WEIGHT FUNCTION

SEMI-AUTOMATIC TARE

By pressing the **TARE** key any weight value present on the display is tared: the display shows "**tArE**" for an instant and then 0 (net weight); the relative keys turn on.

NOTE: The semiautomatic tare will be acquired only if the weight is AT LEAST A DIVISION, STABLE (instability ~ led off) and VALID (in other words, the OVERLOAD condition should not be created).

ENTERING THE MANUAL TARE FROM KEYBOARD

1. - Press TARE for a few seconds: the display shows "- tM -" and then "000000". Enter the desired value.
 - Confirm with the ENTER key; the value will be subtracted from the weight present on the plate and the relative pilot lights will turn on.
2. - press the numeric 0 key
 - digit the desired value through the numeric keys (press "i" to enter the decimal point)
 - confirm with TARE key

If the entered value is not a multiple of the scale's minimum division, it will be rounded off.

CANCELLING A TARE

One can manually cancel the tare value in different ways:

- unload the scale and press the **TARE** or **ZERO** key.
- carry out the tares in deduction, partially unloading the scale and pressing **TARE** to zero the display.
- press C without unloading the scale; the "ClAr?" message appears on the display: press ENTER to cancel the tare

- and press C to exit without saving the changes.
- enter a manual tare equal to 0.

DISABLED TARE SELECTION

It is possible to disable the tare functions; in order to do it, refer to the technical manual (**TECH.MAN.REF.**).

STORED TARE DATABASE

It's possible to store up to **30 tare memory values**, identified by the location numbers 1 to 30, which the user can recall when needed. To insert a tare value press the **MODE** and **9** keys in sequence - the display will indicate "t nn", in which nn is the number of the storage in which the value is memorized.

The selected value will substitute the accumulated tare total until that moment.

Press "01" then **ENTER**; the display will indicate "t00000" or any value that already exists in the "01" tare memory location. Insert the desired value through the numeric keyboard (or modify the existing one) and press **ENTER**. Repeat this sequence until the memory contains all the tare values desired by the user.

The value must be entered with the same unit of measure and with minimum division of the divisions of the connected scales.

By pressing "C" the inserted value is quickly zeroed.

RECALL OF STORED TARE VALUES

To recall a stored value press the **MODE** and **1** keys in sequence. The display will indicate "t nn" in which nn is the number of the storage in which the value is memorized.

By pressing now the numeric keys corresponding to the desired numeric position (01-30) and **ENTER**, the memorized value will be subtracted in the printing phase, from the vehicle total.

In the APPROVED version, it is NOT possible to recall a tare from the database with a loaded scale or if there is a SEMIAUTOMATIC tare.

NOTES:

- The value of the maximum tare enterable in the database is 999999
- The maximum tare value in the database which may be enabled is equal to the sum of the capacities of the channels set in the **SEtuP >> ConFiG >> nChAn**, step (**TECH.MAN.REF.**).

B) $tAr.t = t.tot$ SUBTRACTION OF THE TARE FROM DISPLAYED WEIGHT FUNCTION

To be used in the applications in which, in the axle totalisation weighing, one wants to tare the vehicle weight, load the vehicle and weigh it again loaded, obtaining (by difference) the weight of the material loaded.

ACCUMULATION OF THE WEIGHT IN THE TARE TOTAL

The instrument is fitted with a tare total, which is accumulated with each pressing of the TARE key;

The reenabling of the weight accumulation function in the tare total depends on the condition set in the "rEACt" step (**TECH.MAN.REF.**).

The tare total is subtracted, in the printing phase, from the total weight of the weighed vehicle.

It is possible:

- to momentarily view the tare total on the display
- cancel the accumulated tare total by pressing the C key; the message "CL.tAr ?" is displayed: by pressing ENTER the tare total is cancelled; by pressing C one returns to the weighing environment without making modifications to the total.

IMPORTANT: the weight shown on the display is always the GROSS.

MANUAL ENTRY OF THE TARE TOTAL

It is also possible to enter a tare value or modify the accumulated tare total by pressing the TARE key at length; the display shows the message – tM – , followed by the stored tare total; enter the tare value using the numeric keyboard and press the ENTER key to confirm. The C key allows to exit without saving any changes made.

With **approved instrument**, in order to accumulate the weight in the tare total, there must be at least 20 minimum divisions on each connected scale (20e).

LOCKED / UNLOCKED / DISABLED TARE TOTAL SELECTION

Normally, when a tare value has been accumulated (automatic, manual or from storage), the value remains stored also after the printing of the vehicle total (LOCKED TARE); therefore it remains active also for the following weighs.

It is possible to choose that the tare value cancels itself automatically with each vehicle total printout (UNLOCKED TARE):

the accumulated tare total is automatically reset following the printing of the vehicle total (in other words the prolonged pressure of the ENTER key following the totalisation of some weighs). Otherwise, with locked tare (combination of the **MODE** and **2** keys → ta – L), the tare total remains active until it is substituted by another value, or it is manually zeroed.

The selection can be made while weighing: if the tare has not been disabled, by pressing in sequence the **MODE** and **2** keys: the display shows "tA - L", in other words the LOCKED TARE is selected; by pressing again the same keys the display shows "tA - U", in other words UNLOCKED TARE is selected.

The indicator keeps the last selection made.

The selection made causes the modification and the automatic saving of the data in the TECHNICAL SET-UP.

It is possible to DISABLE the tare function of the indicator, by selecting in the TECHNICAL SET-UP >> **F.ModE** >> **tArE** >> **diSAb** (TECH.MAN.REF.). In this way no tare operation can be made.

To restore the tare functions one should enter in the TECHNICAL SET-UP >> **F.ModE** >> **tArE** and select "LoCk" (locked) or "unLoCk" (unlocked). (TECH.MAN.REF.).

NOTE: The turning off of the instrument causes the loss of the accumulated value.

Also with the tare total it is possible to use the tare database, entering, however, directly the total value.

8.3 DISPLAY WITH SENSITIVITY X 10

By pressing at length the **MODE** key during the weight display on the single scale, one switches between the weight display with normal sensitivity and a sensitivity ten times greater; one will notice in fact that the last digit on the right of the display will have a sensitivity equal to the scale division divided by 10.

The weight digits having greater sensitivity will have the symbol .

To exit the display of the weight with sensitivity times 10, press the "**C**" key.

NOTES: In this condition:

- it's not possible to carry out any weigh acquisition or printing function.
- it is possible to switch only to the weight display of the single scales.
- With an approved instrument, the viewing with sensitivity X 10 remains displayed for only 5 sec.; once this time has passed one returns to the normal weighing status.

8.4 DISPLAY OF METRIC DATA (inFO)

The indicator is fitted with a function named "INFO", thanks to which it is possible to view the configuration metric data:

- First range capacity, first range minimum weigh, first range division.

NOTES:

- The minimum weigh corresponds to 20 net weight divisions.
- The data of the second and third range appear only if actually configured.

To view the metric data:

- Press the  key once.
- The capacity value of the first range will appear.
- Press the ZERO key to scroll the following data, in this order:
Capacity 1° range ⇒ Minimum weigh 1° range ⇒ Division 1° range

Capacity 1° range ⇒.....

- Press the MODE key to change scale.
- Press the TARE key to scroll backwards the metric data.
- Press the ENTER/PRINT or C key to return to weighing.

8.5 AUTOMATIC SWITCH-OFF FUNCTION

A special circuit automatically **turns off** the scale if it **has not been used** for **the programmed time period set in the AutoFF parameter of the TECHNICAL SET-UP (TECH.MAN.REF.)**.

The AUTO POWER OFF function will not activate if a load is on the scale.

8.6 BATTERY LEVEL WARNING

The indicator is able to recognize whether it is powered from the mains or through a battery

If the indicator has the LCD display the charge level is shown in the weighing phase by the battery symbol:

-  : battery is charged.
-  : battery is partially charged.
-  : battery is discharged: connect the indicator to the mains for the recharging. Furthermore, for a few seconds the "Low.bat " message appears on the display (voltage under 5,9 V).

RECHARGING PHASE:  →  →  →  →  ...

RECHARGE IS COMPLETED: 

In a system that consists of a DFWKRPRF connected to the WWSERF platforms, the level of the battery of the platforms is displayed on the DFWKRPRF through the message "ChX.btY", in which X is the number of the channel and Y is the number of notches of the battery symbol. The message is displayed when there is a variation of a notch in the battery symbol of one platform and this level is maintained for at least three minutes.

NOTES:

- While recharging, the instrument can be used as usual.
- The instrument automatically turns off when the voltage goes below 5,8V.
- It's possible to view the recharge percentile of the battery by pressing the **ZERO** key upon start-up (see the section "POWER SUPPLY AND START-UP").

8.7 REMOTE CONTROL (OPTIONAL)

If the model is supplied for the remote control, it is possible to remotely control the instrument through four different remote controls: 4-key infrared (ir) remote control, 18-key infrared (ir) remote control, 19-key infrared (ir) remote control, or 6-key radio (rd) remote control.

8.7.1 FOUR-KEY IR REMOTE CONTROL

NOTE: indoor use only.

If the model is supplied for the 4 keys remote control, it is possible to remotely use the functionality of the ZERO, TARE, MODE, ENTER/PRINT keys or just the TARE key. To choose which type of functioning follow the below procedure:

- Turn on the scale; press the TARE key while the firmware version is displayed (the display shows the "F.ModE" menu).
- Press ENTER/PRINT to enter the menu.
- Press ZERO many times (to scroll forwards through the parameters) or TARE (to scroll backwards) until one finds the "ir.ConF" parameter.
- Press ENTER/PRINT to enter the parameter.
- With the ZERO or TARE keys select the possible options: "none" (disabled remote control), "ir 1" (all the remote control keys function as the TARE key) or "ir 4" (the remote control keys functions as ZERO, TARE, MODE and ENTER/PRINT).
- Confirm with ENTER/PRINT.
- Press the C key many times until the message "SAVE?" appears on the display.

Press ENTER/PRINT to confirm the changes made or another key to not save.

In the “multifunction” configuration, the remote control keys repeat the keys’ functions (both the ones obtained with a SHORT pressing as well as those with a LONG pressing) and they correspond to the following indicator keys:

KEY	”none” MODE FUNCTION	”ir 1” MODE FUNCTION	”ir 4” MODE FUNCTION
ZERO	DISABLED	TARE	ZERO
TARE	DISABLED	TARE	TARE
F1 MODE	DISABLED	TARE	MODE
F2 PRINT	DISABLED	TARE	ENTER/PRINT

In the “multifunction” configuration, by pressing at length the ZERO key, it’s possible to put the instrument in stand-by; by pressing the C key on the keyboard or by pressing at length any key on the remote control one returns to the weighing mode.

8.7.2 EIGHTEEN-KEY IR REMOTE CONTROL

NOTE: indoor use only.

If the model is provided for the 18-key remote control, it is possible to remotely use the functionality of the ZERO, TARE, MODE, ENTER/PRINT, Fn, C/DEL and numeric keys. To choose this type of remote control follow the below procedure:

- Turn on the scale; press the TARE key while the firmware version is displayed (the display shows the “F.ModE” step).
 - Press ENTER/PRINT to enter the step.
 - Scroll until one finds the “ir.ConF” parameter and select it.
 - With the ZERO or TARE keys select the possible options: “none” (disabled remote control), “ir 18” (18-key remote control is enabled)
- All other options refer to other types of remote controls
- Confirm with ENTER/PRINT.
 - Press the C key many times until the message “SAVE?” appears on the display.
 - Press ENTER/PRINT to confirm the changes made or another key to not save.

The remote control keys repeat the keys’ functions (both the ones obtained with a SHORT pressing as well as those with a LONG pressing) and they correspond to the following indicator keys:

KEY	”none”MODE FUNCTION	”ir 18” MODE FUNCTION
ZERO	DISABLED	ZERO
TARE	DISABLED	TARE
MODE	DISABLED	MODE
PRINT	DISABLED	ENTER/PRINT
Fn	DISABLED	Fn
C	DISABLED	C
NUMERIC KEYS	DISABLED	Numeric keys

By pressing at length the C key, it’s possible to put the instrument in stand-by; by pressing C on the keyboard or any key on the remote control one returns to the weighing mode.

8.7.3 NINETEEN-KEY IR REMOTE CONTROL

NOTE: indoor use only.

If the model is provided for the 19-key remote control, it is possible to remotely use the functionality of the ZERO, TARE, MODE, ENTER/PRINT, Fn, C/DEL and numeric keys. To choose this type of remote control follow the below procedure:

- Turn on the scale; press the TARE key while the firmware version is displayed (the display shows the “typE” menu).
- Press ZERO many times (to scroll ahead through the parameters) or TARE (to scroll backwards) until one finds the “F.ModE” parameter.
- Press ENTER/PRINT to enter the menu.
- Scroll until one finds the “ir.ConF” parameter and select it.

- With the ZERO or TARE keys select the possible options: "none" (disabled remote control), "ir 19" (19-key remote control is enabled)
All other options refer to other types of remote controls.
- Confirm with ENTER/PRINT.
- Press the C key many times until the message "SAVE?" appears on the display.
- Press ENTER/PRINT to confirm the changes made or another key to not save.

The remote control keys repeat the keys' functions (both the ones obtained with a SHORT pressing as well as those with a LONG pressing) and they correspond to the following indicator keys:

KEY	"none" MODE FUNCTION	"ir 19" MODE FUNCTION
ZERO	DISABLED	ZERO
TARE	DISABLED	TARE
MODE	DISABLED	MODE
PRINT	DISABLED	ENTER/PRINT
C	DISABLED	C
NUMERIC KEYS	DISABLED	Numeric keys
F1	DISABLED	Fn
F2	DISABLED	Not managed
F3	DISABLED	Not managed

By pressing at length the C key, it's possible to put the instrument in stand-by; by pressing C on the keyboard or any key on the remote control one returns to the weighing mode.

8.7.4 SIX-KEY RD REMOTE CONTROL

If the model is provided for the 6-key remote control, it is possible to remotely use the functionality of the ZERO, TARE, MODE, ENTER/PRINT, C/DEL and Fn keys.

To choose this type of remote control follow the below procedure:

- Turn on the scale; press the TARE key while the firmware version is displayed (the display shows the "F.ModE" menu).
- Press ENTER/PRINT to enter the step.
- Scroll until one finds the "ir.ConF" parameter and select it.
- With the ZERO or TARE keys select the possible options: "none" (disabled remote control), "rd 1" and "rd.br 1" (all the remote control keys function as the TARE key) or "rd 6" and "rd.br 6" (the remote control keys functions as ZERO, TARE, MODE, ENTER/PRINT, C/DEL and Fn).
All other options refer to other types of remote controls
- Confirm with ENTER/PRINT.
- Press the C key various times until the message "SAVE?" appears on the display.
- Press ENTER/PRINT to confirm the changes made or another key to not save.

The remote control keys repeat the keys' functions (both the ones obtained with a SHORT pressing as well as those with a LONG pressing) and they correspond to the following indicator keys:

KEY	"none" MODE FUNCTION	"rd 1" or "rd.br 1" MODE FUNCTION	"rd 6" or "rd.br 6" MODE FUNCTION
TARE	DISABLED	TARE	TARE
ZERO	DISABLED	TARE	ZERO
MODE	DISABLED	TARE	MODE
PRINT	DISABLED	TARE	ENTER/PRINT
C	DISABLED	TARE	C
Fn	DISABLED	TARE	Fn

Radio remote control configuration:

- "rd x": In this configurations it's necessary to link the remote control to the instrument.
- "rd.br x": All supplied radio remote controls function with the instrument.

In the "rd 1" and "rd 6" configurations it's possible to combine 3 remote controls.

It's possible to link a new remote control with TARE key and ZERO key pressed at length (3 seconds).

When the instrument displays "aut.rd?" by pressing ENTER key of the keyboard the new remote control is linked.

With C key of the keyboard, if the serial number exists, the remote control is removed.

In the "multifunction" configuration, by pressing at length the C key, it's possible to put the instrument in stand-by; by pressing C on the keyboard or any key on the remote control one returns to the weighing mode.

8.8 DATE/TIME ADJUSTMENT (OPTIONAL OR INCLUDED DEPENDING ON THE MODEL)

The indicator can be fitted with the date/time board; in this case, the "CLOcK" message is shown by pressing the ZERO key when the instrument is turned on.

To set the date/time follow the procedure below:

- Press the **MODE** and then the 8 key: in this order one will be asked to enter the day, month, year, hour, and minutes. The entry of each parameter must be confirmed with ENTER/PRINT.
- Press the C key many times until the message "SAVE?" appears on the display.
- Press ENTER/PRINT to confirm the changes made or another key to not save.

NOTES

- It is also possible to set the date/time in the **F.ModE >> CLoCk** step of the setup environment.
- If the date/time board is not present, the pressure of MODE and then 8 has no effect and the **F.ModE >> CLoCk** step is not displayed.

8.9 "SCREEN SAVER" FUNCTION (OPTIONAL OR INCLUDED DEPENDING ON THE MODEL)

If the indicator is fitted with the date/time function (optional or included depending on the model), it is possible to enable the "Screen Saver": after a programmable time (from 1 to 255 minutes) with the scale unloaded, the time is shown on the display, in the "HH:MM:SS" format and the clock symbol (🕒) is enabled. As soon as a weight variation is detected, or a key is pressed, the indicator returns to view the current weight.

To set the function:

- Turn on the scale, press the TARE key while the firmware version is displayed (the display shows the "F.ModE" step).
- Press ENTER/PRINT to enter the step.
- Scroll to find the "SCr.SAV" parameter and select it.
- With the ZERO or TARE key select the possible options: "no" (disabled), "yES" (enabled).
- Confirm with ENTER/PRINT; if one has selected "yES", one is asked to enter the number of minutes after which the indicator should show the time: enter a number between 1 and 255 (using the MODE key to select the digit to be modified and the ZERO/TARE keys to decrease/increase it) and confirm with ENTER/PRINT.
- Press the C key many times until the display shows the message "SAVE?".
- Press ENTER/PRINT to confirm the changes made or another key to not save.

8.10 EXECUTION OF THE PRINTOUTS

If a printer is connected, each time the F key is pressed, it is possible to print the weight data programmed in the TECHNICAL SET-UP >> **SEtuP** >> **SEriAL** >> **Pr.ConF** >> **PForM (TECH.MAN.REF.)**.

Furthermore, if no totalisation has been made (therefore the total is at zero), with each pressure of the ENTER key, the following printouts are made (extended with date/time, 4 heading lines and ticket number):

SUM OF VARIOUS SCALES

WHEEL 1	200kg
WHEEL 2	200kg
WHEEL 3	200kg
WHEEL 4	200kg
GROSS	800kg
TARE	0kg
NET	800kg

SINGLE SCALE

WHEEL 1	
GROSS	800kg
TARE	0kg
NET	800kg

If one enters a manual tare or from the database, it will be indicated as PT (PRESET TARE) in the printout.

NOTE: the weight data printed with the PRINT key is not programmable.

It is possible to select the language of the printouts: Italian, English, German, French and Spanish (in the TECHNICAL SET-UP >> **SEtuP** >> **SErIAL** >> **Pr.ConF** >> **LANg**, **TECH.MAN.REF.**).

Printing with NOT approved scales.

In order to print with not approved scales the following conditions must exist:

- the weight must be stable;
- the gross weight must be ≥ 0 for each connected scale;
- the printout is always active.

NOTE: To print the weight totalised in the axle totalisation or input/output modes, the following must take place:

- the weight must be stable;
- the gross weight must be \geq of a division and for each connected scale must be ≥ 0 ;
- the printing is reactivated depending on how the "rEACt" parameter has been set in the set-up environment: passage by zero of the NET weight, weight instability, or always (see the section "REENABLING THE PRINTOUTS AND THE INDICATOR FUNCTIONS").

Legal for Trade scale printing.

In order to be able to print with a legal for trade scale the following conditions must exist:

- the weight must be stable;
- the net weight must be \geq the minimum weight (minimum of 20 divisions for each connected scale);
- the printing is reactivated depending on how the "rEACt" parameter has been set in the set-up environment: passage by zero of the NET weight, weight instability, or always (see the section "REENABLING THE PRINTOUTS AND THE INDICATOR FUNCTIONS").

Notes:

- The printing is confirmed by the indication on the display of the following message:

"Print" for the printout;

"-tot-" for the totalisation;

"total" for the total in the axle totalisation;

"tot.in" for the input;

"- in- -" for the input total;

"tot.out" for the output;

"-out- -" for the output total.

- If the printout is not reenabled the display shows the "no.0.unS" message
- With the weight unstable the display shows the "unStAb" message.
- If the gross or net weight is less than the requested minimum weight, by pressing the ENTER/PRINT key, the display shows the "LoW" error message.
- If the indicator is in under load or over load status, by pressing the ENTER/PRINT key, the display shows the "un.oVEr" error message.

To configure the printouts, go to the section "PROGRAMMING THE PRINTOUTS" section in the technical manual (**TECH.MAN.REF.**).

NOTE: With the approved instrument:

- In case of SIMPLE WHEELS/AXLES WEIGHING the sum of the weights will be rounded up to the division equal or immediately greater than the sum of the single divisions.

WHEEL 1	1000 kg	(division 10)
WHEEL 2	1010 kg	(division 10)
WHEEL 3	1060 kg	(division 10)
WHEEL 4	1060 kg	(division 10)
GROSS	4150 kg	(division 50)
TARE	0 kg	(division 50)
NET	4150 kg	(division 50)

WHEEL 1	2001 kg	(division 1)
WHEEL 2	130 kg	(division 5)
GROSS	2130 kg	(division 10)
TARE	0 kg	(division 10)
NET	2130 kg	(division 10)

- In case of WEIGHING WITH AXLE TOTALISATION the sum of the weights will not be rounded up, so the value is the arithmetical sum of the single platforms weights.

WHEEL 1	1000 kg	(division 10)	WHEEL 1	2001 kg	(division 1)
WHEEL 2	1010 kg	(division 10)	WHEEL 2	130 kg	(division 5)
AXLE 1	2010 kg	(division 10)	TOTAL		
WHEEL 3	1060 kg	(division 10)	GROSS	2131 kg	(division 1)
WHEEL 4	1060 kg	(division 10)	TARE	0 kg	(division 1)
AXLE 2	2120 kg	(division 10)	NET	2131 kg	(division 1)
TOTAL					
GROSS	4130 kg	(division 10)			
TARE	0 kg	(division 10)			
NET	4130 kg	(division 10)			

The sum of the weights is related to the channels set in the **SEtuP >> ConFiG >> nChAn** step (**TECH.MAN.REF.**), or the channels set according to the procedures described in the sections “MODIFICATION OF THE DISPLAYED DATA” and “QUICK SETTING OF INSTRUMENT’S NUMBER OF SCALES”.

8.11 PRINTING OF THE HEADING

It is possible to programme from the indicator or from PC 4 alphanumeric heading lines of 24 characters each, which will be printed in the programmed mode until their cancellation or substitution.

Refer to the instrument’s technical manual for further information (**TECH.MAN.REF.**).

8.12 TICKET NUMBER

In the printout it is possible to include the TICKET NR1 (TECHNICAL SET-UP >> **SEriAL** >> **CoM.Prn** >> **Pr.ConF** >> **ntik**, **TECH.MAN.REF.**), a progressive number which increases every time the ENTER/PRINT key is pushed; it may be any number between 1 and 65535 which is kept in memory even when the instrument is turned off.

It is possible to print the ticket number just in totalisation, just in the total, or in both circumstances.

To zero the TICKET NR enter the TECHNICAL SET-UP >> **SEriAL** >> **CoM.Prn** >> **Pr.ConF** >> **ntik** >> **rESet** and press ENTER.

The TICKET NR. is printed before the date/hour, and may be used in all functioning modes and in the totalizer mode it increases and it is printed only with the resetting of the total.

8.13 REPETITION OF THE LAST PRINTOUT MADE

Press in sequence the **MODE** and **i (info)** keys: the last printout made by the indicator will be repeated.

NOTE: By turning off the instrument, the information relative to the last printout made, will be lost; therefore this function is not enabled until the first printout is made.

8.14 REENABLING THE PRINTOUTS AND THE INDICATOR FUNCTIONS

While using the indicator, it is possible to incur into the “**no.0.unS**” error shown on the display along with an acoustic signal; this means that the printing or the function which one wants to carry out must be reenabled (in order to avoid unwanted executions).

It is possible to set the reenabling in different ways: “passage by zero of the net weight”, “weight instability” or “always”. Follow the procedure below:

- Turn on the scale, press the TARE key while the firmware version is displayed (the display shows the “F.ModE” menu).
- Press ENTER/PRINT to enter the menu.
- Press ZERO many times (to scroll forwards through the parameters) or TARE (to scroll backwards) until one finds the “rEAct” parameter.
- Press ENTER/PRINT to enter the parameter.
- With the ZERO or TARE keys select the possible options: “ZEro” (passage by zero of the net weight), “inSt” (instability), ALWAYs.
- Confirm with ENTER/PRINT.

- Press the C key many times until the message "SAVE?" is shown on the display.
- Press ENTER/PRINT to confirm the changes made or another key to not save.

8.15 LOCK / UNLOCK KEYBOARD

It is possible to enable/disable the keyboard by setting the corresponding parameter in the **F.ModE >> Lck.kEy** step of the setup environment (**TECH.MAN.REF.**); if the "on" parameter is selected in this step, after 15 seconds of keyboard inactivity in the weighing phase, the keyboard is locked (the "LoC.kEy" message is displayed).

In this case it's only possible to turn off the instrument by pressing the C key for about 10 seconds, and turn on the instrument.

By pressing the ZERO and ENTER/PRINT keys in succession, the keyboard is unlocked (the "unL.kEy" message is displayed). If instead a different key is pressed, the message "PrESS ZERo to unLoCk" is displayed; when the ZERO key is pressed, the message "noW PrESS Print to unLoCk" is displayed.

The keyboard may be disabled also by closing an input (if programmed) of the optional I/O expansion board (**TECHNICAL SET-UP >> SEtuP >> inPutS**); in this case, when the key is pressed (excluding ON/OFF), the message "**LoCkin**" appears on the display.

8.16 IDENTIFICATION CODES

ENTERING THE IDENTIFICATION CODES

The indicator allows to enter, for a check in the printout (*) up to 2 numeric codes of up to 10 digits each. By pressing in sequence the **MODE** and **3** keys, the display shows "ld n", in which n identifies the code number. By pressing the 1 or the 2 key it is possible to select which code to be entered; once selected, the display shows 000000 with the last 0 on the right blinking.

When entering the code (with the numeric keyboard) just the last 6 digits entered will be displayed; in any case it is possible to scroll all the digits using the **MODE** key. To confirm the entered code press **ENTER**, otherwise press **C** to exit without saving the modifications.

The code will be printed with its abbreviation (ID1 or ID2) upon each printout made. It is also possible to select to not store the code; **in either case, the codes in memory are cancelled when the instrument is turned off.**

(*) In the **TOTALIZER** operating mode, the codes are printed just in the total printout.

NOTE: - the valid values (printed) can be between 0'000'000'001 and 9'999'999'999.

SELECTION OF LOCKED / UNLOCKED CODE

Normally the code is **LOCKED**, in other words once it is set it remains stored (therefore printed) until it is cancelled or the instrument is turned off. It is however possible, for the sake of convenience, to have the code be cancelled as soon as it is printed (**UNLOCKED CODE**).

Press the **MODE** and **4** keys in sequence; the display indicates "ld n". Press "1"; the display shows "ld1 U" in other words **CODE 1 UNLOCKED**.

Press again the same keys: the display shows "ld1 L" in other words **CODE 1 LOCKED** is selected.

Repeat the selection for **CODE 2**. The instrument retains the last selection made.

8.17 kg ↔ lb SWITCH FUNCTION

By pressing at the same time the **MODE** and 6 keys, one switches the unit of measure between g, kg, t and lb.

FOR EXAMPLE:

kg → **MODE** + 6 → lb → **MODE** + 6 → kg

NOTES:

With a not approved instrument:

- it is possible to execute a simple weigh printout in the calibration unit of measure as well as in the converted unit of measure.
- When the converted weight is being displayed, it is not possible:
 - totalize

- totalize an input weigh
- totalize an output weigh
- print the total vehicle/vehicles
- print the subtotal

With the approved instrument:

- The unit of measure conversion remains on the display for just 5 seconds; once this time has passed one returns to the normal weighing status.
- When the converted weight is being displayed, it is not possible:
 - execute a simple weigh printout
 - totalize
 - totalize an input weigh
 - totalize an output weigh
 - print the total vehicle/vehicles
 - print the subtotal

8.18 NET ←→ GROSS SWITCH

Only during the display of the sum of the weights, if a tare value has been entered, by pressing at length the 6 key, the displayed weight switches back and forth between the net and the gross weight.

FOR EXAMPLE:

net → 6 at length → **gross** → 6 at length → **net**

NOTES:

With the approved instrument:

- The weight conversion remains on the display for only 5 sec.; once this time has passed one returns to the normal weighing status.
- When the converted weight is being displayed, it is not possible:
 - execute a simple weigh printout
 - totalize
 - totalize an input weigh
 - totalize an output weigh
 - print the total vehicle/vehicles
 - print the subtotal

9. WEIGHING OPERATIONS

9.1 MODIFICATION OF THE DISPLAYED DATA

When the instrument is turned on, the sum of the weights on the connected scales is displayed.

To switch from the display of the sum of weights to the one of the single scale, use the keys 1, 2, 3, 4 of the numeric keyboard (1 for scale 1, 2 for scale 2...).

By pressing one of these keys, the number relative to the key pressed will appear on the display, followed by a number of dashes representing the number of remaining selectable scales.

At this point it is possible to view the weight on the single selected platform (by pressing ENTER), or type in the combination of weights which one wants to view.

FOR EXAMPLE:

Display of sum → press 1 → 1 - - - will appear on the display (if it is possible to select 4 scales) → press ENTER to display the weight on platform 1.

or

If one wants to view the sum of the weights on platforms 1, 2 and 3:

Display of sum → press **1** → **1 - - -** will appear on the display (if it is possible to select 4 scales) → press **2**
 → press **3** → press **ENTER** → the sum of the weights present on platforms 1, 2 and 3 will be displayed.

The **0** key of the numeric keyboard switches to the display of the sum of weights which are on the scales.

If the **ENTER** key is not pressed after typing in the combination, the sum of weights of the entered platforms is automatically enabled after a few seconds.

Press **C** to exit without modifying the visualisation.

NOTES:

- The modification of the weight data display affects also the printed weight data.
- The sum of the weights is approved in case of SIMPLE WHEELS/AXLES WEIGHING (see the section “EXECUTION OF THE PRINTOUTS”).
- The  icons on the display are relative to the selected platforms.

9.2 ENTRY OF VEHICLE WHEELS NUMBER FOR AUTOMATIC PRINTING OF VEHICLE TOTAL

By pressing the **MODE** and **7** keys: the display shows the “WhPL.VEhi” step; in this step one sets the number of wheels of the vehicle which will be weighed.

The instrument will automatically print the total weight of the vehicle, as soon as all the wheels set in this step have been weighed; furthermore, the total will automatically be zeroed. Later on in the manual you will find the description of the weighing procedures.

For example, if one needs to weigh a tractor with a trailer having a total of 8 wheels, one sets 8 in this step; after having weighed 8 wheels (following one of the procedures in the section “WHEEL WEIGHING APPLICATIONS”), the vehicle total is automatically calculated, printed and zeroed; and the number of weighed vehicles and the relative total is increased.

NOTES:

- the number of wheels set remains active until it is substituted with a new value. Therefore if the vehicles which will be weighed after this have the same number of wheels, it is not necessary to reset the value.
- this function may be used also in the input/output mode.
- the value is not lost when the instrument is turned off.

9.3 PRINTING OF THE SUBTOTALS

If the vehicle is made up of various parts (for example tractor with trailer), it is possible to print a subtotal for each of the parts weighed.

The printing of the subtotal may be made manually, by pressing both the **MODE** and **ENTER** keys, after made the totalization.

Alternatively if one previously set the number of weighed wheels in **MODE + 7** → WhSubt it is possible to automatically print the subtotal.

For example, with a four-platform system, if one wants to weigh a tractor-trailer having 8 wheels (4 of the tractor and 4 of the trailer) and one wants to manually print the subtotal of each section, one should proceed as follows:

- Put the tractor on to the scale and press **MODE** and **ENTER** after made the totalization: first the weight data is printed and then the subtotal of the tractor;
- Unload the scale, put on the trailer and press **MODE** and **ENTER** after made the totalization: first the weight data is printed and then the subtotal of the trailer.
- Press **ENTER** in order to print the vehicle total.

PRINTING EXAMPLE:

ROSSI GIUSEPPE COMPANY	
MILAN	
VIA INDIPENDENZA N.157	
TEL.02/58932459	
WHEEL 1	100 kg
WHEEL 2	100 kg
WHEEL 3	120 kg
WHEEL 4	120 kg
TOTAL 1	440 kg
WHEEL 5	100 kg
WHEEL 6	100 kg
WHEEL 7	100 kg
WHEEL 8	100 kg
TOTAL 2	400 kg
TOTAL	
GROSS	840kg
TARE	0kg
NET	840kg

9.4 QUICK SETTING OF INSTRUMENT'S NUMBER OF SCALES

If one wants to use the instrument with fewer scales than the ones initially used, one should (in the normal weigh status) press twice the **MODE** key: the message "nChAn" and "Ch x" appear on the display, in which x is the number of standard scales. With the ZERO and TARE keys, scroll the proposed combinations and press ENTER when the number of scales that you want to use is shown on the display.

"SAVE?" is displayed: press ENTER/PRINT key to confirm or other key for cancel

The "Wait" message is displayed for a few seconds, while waiting for the automatic internal configuration of the instrument. When the instrument returns to weighing, disconnect the unused scale/s, remembering to disconnect these starting from the 4 and going towards the 1.

For example, if one has a system with 4 scales and one wants to momentarily use 2, one should disconnect the scales 4 and 3.

To restore the number of scales, repeat the previous operation and reconnect the disconnected scales.

The calibration of the disconnected scales remains stored so when the full number of connected scales is restored, one does not need to recalibrate.

When exiting the function, the instrument saves the modifications in the TECHNICAL SET-UP (**TECH.MAN.REF.**).

!! IMPORTANT !!

The selection operation of the number of connected scales causes the zeroing of the instrument's totals.

Furthermore the data printed is automatically limited to the connected scales.

9.5 DISPLAY OF DATA OF WEIGH UNDER WAY (ONLY FOR TOTALIZER MODES)

In the weighing phase, the **6** key allows to display the data relative to the weigh under way (if not null).

The following parameters, which differ according to the functioning mode, are suggested in this order:

AXLE WEIGHING OR TOTALIZER MODES

tare x: in which x indicates the number of stored tares;

or

PT: indicates that a manually entered tare total is active

xxxxxx: accumulated tare total

n x: in which x indicates the number of weighs made

xxxxxx: accumulated vehicle total

S x: in which x indicates the number of subtotals printed

xxxxxx: new accumulated subtotal, after the printing of the previous one.

INPUT/OUTPUT WITH AXLE TOTALIZER MODE

tare x: in which x indicates the number of stored tares;

or

PT: indicates that a manually entered tare total is active

xxxxxx: accumulated tare total

- i x:** in which x indicates the number of input weighs made
xxxxxx: accumulated vehicle input total
- or
- o x:** in which x indicates the number of output weighs made
xxxxxx: accumulated vehicle output total
- S x:** in which x indicates the number of printed subtotals
xxxxxx: new accumulated subtotal, after the printing of the previous one.

NOTES: - It isn't possible to exit the visualisation before this is automatically terminated.
 - The parameters that are not present are not displayed.
 - The visualisation is not active if the vehicle total is null.

9.6 DISPLAY OF WEIGHED VEHICLES NUMBER AND RELATIVE TOTAL WEIGHT

During the weighing phase, the **7** key allows to view the data relative to the vehicle total (if not null).
 The following parameters, which differ according to the functioning mode, are suggested in this order:

AXLE WEIGHING TOTALIZER MODE

- V x:** in which x indicates the total number of weighed vehicles
xxxxxx: accumulated vehicles total weight

INPUT/OUTPUT WITH AXLE TOTALIZER MODE

- V x:** in which x indicates the total number of weighed vehicles
xxxxxx: accumulated vehicles total weight

- i x:** in which x indicates the total number of input vehicles (INPUT WEIGHT >= OUTPUT WEIGHT)
xxxxxx: accumulated net input total

- o x:** in which x indicates the total number of output vehicles (INPUT WEIGHT < OUTPUT WEIGHT)
xxxxxx: accumulated net output total

NOTES: - It isn't possible to exit the visualisation before this is automatically terminated.
 - The parameters that are not present are not displayed.
 - The visualisation is not active if the vehicle total is null.

9.7 CANCELLING THE WEIGH AND ZEROING THE VEHICLE TOTAL OR VEHICLES TOTAL

The function of the **C** key depends on the instrument's functioning mode:

WEIGHING WITH AXLE TOTALISATION

- **BRIEF pressing of the C key:** one is asked to zero the vehicle total (CL.SuM?) and then the stored tare total (CL.tAr?); press ENTER to zero, C to exit without applying modifications.
- **PROLONGED pressing of the 7 key:** one is asked to zero the vehicles total (CL.VEh?); press ENTER to zero, C to exit without applying modifications.

INPUT OUTPUT WEIGHING WITH AXLE TOTALISATION

The **C** key allows to cancel the input vehicle total if it is stored (in other words, the weigh/s made in input since the last zeroing of the vehicle total), the output vehicle total (in other words, the weigh/s made in output since the last zeroing of the vehicle total), the tare total or the weighed vehicles total (in input as well as in output):

- **BRIEF pressing of the C key:** one is asked to zero the input vehicle total (CL.in?), the output vehicle total (CL.out?), the stored tare total ("CL.tAr?" if manually entered or totalized) and the input/output tare total ("CL.t.i.o.?" if entered with the combination of the F + TARE keys); press ENTER to zero, C for exiting without applying modifications.
- **PROLONGED pressing of the 7 key:** one is asked to zero the vehicles total (CL.VEh?); press ENTER to zero, C to exit without applying modifications.

9.8 ENTRY OF COORDINATES FOR CALCULATING THE BARYCENTRE (OR CENTRE OF GRAVITY)

The instrument is able to calculate and automatically print, only in the totalizer modes, the barycentre coordinates of the vehicle which one is weighing; to carry out this operation, one must enter the coordinates of the centre of scales which one is using (which correspond also the ones of the vehicle wheels), in the unit of measure set in the TECHNICAL SET-UP >> **F.ModE** >> **GrAV.C** >> **LEn.uM**.

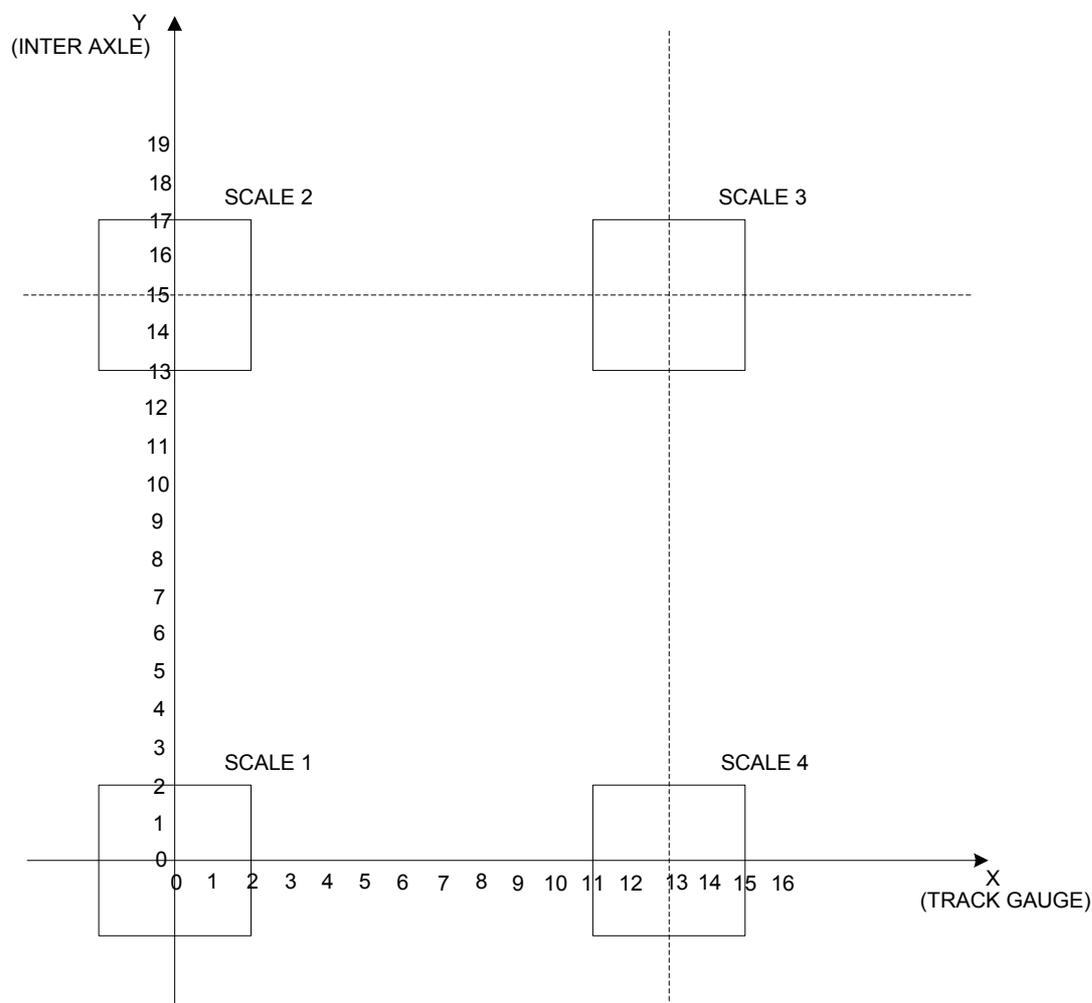
By pressing the 5 key, the coordinates of the scales present are requested. The number of requested decimals when entering the coordinates is set in the TECHNICAL SET-UP >> **GrAV.C.** >> **LEn.dEC**.

Therefore, by pressing 5, the following parameters appear on the display (when 4 scales are connected):

PARAMETER	MEANING	VALUE TO BE ENTERED
X.WhEL.1	x coordinate scale 1	ALWAYS = 0
Y.WhEL.1	y coordinate scale 1	ALWAYS = 0
X.WhEL.2	x coordinate scale 2	ALWAYS = 0
Y.WhEL.2	y coordinate scale 2	VEHICLE INTER AXLE
X.WhEL.3	x coordinate scale 3	VEHICLE TRACK GAUGE
Y.WhEL.3	y coordinate scale 3	VEHICLE INTER AXLE
X.WhEL.4	x coordinate scale 4	VEHICLE TRACK GAUGE
Y.WhEL.4	y coordinate scale 4	ALWAYS = 0

If the printout of the barycentre coordinates has been set (TECHNICAL SET-UP >> **SEriAL** >> **CoM.Prn** >> **Pr.ConF** >> **PForM** >> **FiLdS**), these will be printed with the unit of measure and the number of decimals set in the TECHNICAL SET-UP >> **GrAV.C**.

EXAMPLE: to calculate the barycentre of a 4-wheel vehicle with a weighing system having the scales arranged as shown in the figure below, one must position the vehicle on the scales, press the 5 key and enter the following parameters:



SCALE 1:	X.WhEL.1: 0,000 Y.WhEL.1: 0,000
SCALE 2:	X.WhEL.2: 0,000 Y.WhEL.2: 15,000
SCALE 3:	X.WhEL.3: 13,000 Y.WhEL.3: 15,000
SCALE 4:	X.WhEL.4: 13,000 Y.WhEL.4: 0,000

9.9 QUICK FORMATTING OF THE WEIGHT DATA PRINTING

Refer to the instrument's technical manual (**TECH.MAN.REF.**).

10. WHEEL WEIGHING APPLICATIONS

10.1 SIMPLE WHEELS/AXLES WEIGHING

(for applications in which the **NUMBER OF VEHICLE WHEELS = NUMBER OF INSTRUMENT'S SCALES**)

- 1) Carry out a cycle of zero.
- 2) Position the vehicle on the scale and read the weight on the display.
- 3) By pressing ENTER, the formatted weight data is printed (see the section "EXECUTION OF THE PRINTOUTS").
- 4) Take the vehicle off the scale.

10.2 WEIGHING WITH AXLE TOTALISATION

(for applications in which the **NUMBER OF VEHICLE WHEELS > NUMBER OF INSTRUMENT'S SCALES**)

- 1) Carry out a cycle of zero
- 2) Put the first axle of the vehicle onto the platforms
- 3) press F: the weight of the vehicle is totalized, and if enabled, the configured weight data is printed.
- 4) Take the vehicle off the platforms
- 5) Put the next axle onto the platforms
- 6) press F: the weight of the axle is totalized and if enabled, the configured weight data is printed.
- 7) Take the vehicle off the platforms
- 8) Repeat operations 5, 6, and 7 for all the remaining axles.
- 9) Press the ENTER key: the total weight of the vehicle will be printed and cleared automatically (obtained from the sum of the axles).

Furthermore the number of weighed vehicles and the relative total will be incremented.

It is also possible to automatically print the total weight of the vehicle (see the section "ENTRY OF VEHICLE WHEELS NUMBER FOR AUTOMATIC PRINTING OF VEHICLE TOTAL" for further information).

ZEROING (AND PRINTING) THE VEHICLES TOTAL

In order to zero the vehicles total one should press at length the **ENTER/PRINT** key with the zeroed vehicle total. The display shows the message "V. totAL" and the vehicle total is zeroed. If the instrument has been enabled, the weight data relative to the vehicle total accumulated until that moment, is printed.

CANCELLING A WEIGH IN EXECUTION

If a wrong totalisation has been made, it is possible to cancel the executed weigh.

Press the C key; the message "CL.SuM?" is displayed: press ENTER to zero the vehicle total, or press the C key to exit without making modifications.

Refer to the section "CANCELLING THE WEIGH AND ZEROING THE VEHICLE TOTAL OR VEHICLES TOTAL".

IMPORTANT

The procedure shown previously is usable with both 2 and 4 platform systems.

10.3 SIMPLE INPUT/OUTPUT FUNCTIONING MODE

(for applications in which the **NUMBER OF VEHICLE WHEELS = NUMBER OF INSTRUMENT'S SCALES**)

It is possible to use the instrument for input/output weighing without weight totalisation:

- 1) Carry out a cycle of zero.
- 2) Enter the number of vehicle's wheels which one wants to weigh.

Execution of the input weigh:

- 3) Load the vehicle and press the 8 key; the message " tot.in " appears on the display and, if set, the weight data relative to the input weigh made is printed.

Execution of the output weigh

- 4) Load the vehicle and press the 9 key; the message " tot.out " appears on the display and, if set, the weight data relative to the input weigh made is printed.
- 5) The instrument automatically calculates the difference between the input and output weight and, if set, the weight is printed.

Depending on the result obtained, the increment of the total of vehicles is managed in a different way:

INPUT ≥ OUTPUT → INPUT NET

The number of input weighs and the net input total are incremented.

INPUT < OUTPUT → OUTPUT NET

The number of output weighs and the output net total are incremented.

ATTRIBUTING THE STORED TARE VALUE TO THE INPUT/OUTPUT WEIGH OR TO THE WEIGHT DIFFERENCE

It is possible to decide whether to subtract the stored tare value from the input weigh, the output weigh or the input/output difference:

Input weight

One should enter the tare value before acquiring the input weigh.

Output weight

One should enter the tare value after acquiring the input weigh and before acquiring the output weigh.

Input/output difference

One should press the **MODE** + **TARE** keys: the message " t.inout " is shown on the display along with 000000; enter the known tare value and press **ENTER**.

In this way one introduces a tare value (only manual) which is subtracted from the input/output difference.

ZEROING (AND PRINTING) THE VEHICLES TOTAL

In order to zero the vehicles total one should press at length the **ENTER/PRINT** key with the zeroed vehicle total. The display shows the message "V. totAL" and the vehicle total is zeroed. If the instrument has been enabled, the weight data relative to the vehicle total accumulated until that moment, is printed.

CANCELLING AN INPUT OR OUTPUT WEIGH

If a wrong weigh in input or in output has been made, it is possible to cancel it by pressing the **C** key: depending on whether the weigh is in input or in output, either the message "CL.in ?" or "CL.out ?" will appear on the display; press **ENTER** to cancel the weigh, **C** to exit without saving modifications.

Refer to the section "CANCELLING THE WEIGH AND ZEROING THE VEHICLE TOTAL OR VEHICLES TOTAL".

10.4 INPUT/OUTPUT FUNCTIONING MODE WITH AXLE TOTALISATION

(for applications in which the **NUMBER OF VEHICLE WHEELS > NUMBER OF INSTRUMENT'S SCALES**)

It is possible to use the instrument for input/output weighing without weight totalisation:

- 1) Carry out a cycle of zero

Execution of the input weigh:

- 2) Load the first axle of the vehicle
- 3) press the 8 key; the message " tot.in " appears on the display and, if configured, the relative weight data is printed.
- 4) Unload the platforms
- 5) Load the following axle
- 6) press the 8 key; the message " tot.in " appears on the display and, if configured, the relative weight data is printed.
- 7) Unload the platforms
- 8) Repeat operations 5,6 and 7 for all the remaining axles
- 9) Press the ENTER key: the input weigh is ended, and if configured, the weight data relative to the output weigh made is printed

Execution of the output weigh

- 10) Load the first axle of the vehicle
- 11) press the 9 key; the message " tot.in " appears on the display and, if configured, the relative weight data is printed.
- 12) Unload the platforms
- 13) Load the following axle
- 14) press the 9 key; the message " tot.in " appears on the display and, if configured, the relative weight data is printed.
- 15) Unload the platforms
- 16) Repeat operations 5, 6 and 7 for all the remaining axles
- 17) Press the ENTER key: the output weigh is ended, and if configured, the weight data relative to the output weigh made is printed
- 18) The instrument automatically calculates the difference between the input and output weight and, if set, the weight is printed.

Depending on the result obtained, the increment of the total of vehicles is managed in a different way:

INPUT \geq OUTPUT \rightarrow INPUT NET

The number of input weighs and the net input total are incremented

INPUT < OUTPUT \rightarrow OUTPUT NET

The number of output weighs and the output net total are incremented

For each of the weighs made, it is possible to automatically print the total weight of the vehicle, see the section "ENTRY OF VEHICLE WHEELS NUMBER FOR AUTOMATIC PRINTING OF VEHICLE TOTAL" for further information.

ATTRIBUTING THE STORED TARE VALUE TO THE INPUT/OUTPUT WEIGH OR TO THE WEIGHT DIFFERENCE

It is possible to decide whether to subtract the stored tare value from the input weigh, the output weigh or from the input/output difference:

Input – tare weight

One should enter the tare value before acquiring the input weigh

Output – tare weight

One should enter the tare value after acquiring the input weigh and before acquiring the output weigh.

Input/output – tare difference

One should press the **MODE** and **TARE** keys: the message " t.inout " is displayed along with 000000; enter the known tare value and press ENTER.

In this mode one enters a tare value, only manual, which will be subtracted from the input/output difference.

ZEROING (AND PRINTING) THE VEHICLES TOTAL

In order to zero the vehicles total one should press at length the **ENTER/PRINT** key with the zeroed vehicle total. The display shows the message "V. totAL" and the vehicle total is zeroed. If the instrument has been enabled, the weight data relative to the vehicle total accumulated until that moment, is printed.

CANCELLING AN INPUT OR OUTPUT WEIGH

In case of a wrong input or output weigh has been made, it is possible to cancel by pressing the C key: depending on whether the weigh is in input or in output, either the message "CL.in ?" or "CL.out ?" will appear; press ENTER to cancel the weigh, C to exit without making modifications.

See the section "CANCELLING THE WEIGH AND ZEROING THE VEHICLE TOTAL OR VEHICLES TOTAL".

11. FUNCTIONING OF DFWKRPRF AS REPEATER

The system is made up of one or more indicators (named REPEATERS) which receive the data of the weight from another indicator (named TRANSMITTER) connected to the WWSERF platforms.

The repeater can be configured to repeat the weight of all the platforms connected to the transmitter, or of a lower number of platforms.

This indicator can execute all the available functions only on the displayed weight value (for example, when the TARE and ZERO functions are executed, the weight displayed on the platforms is not put in tare or zeroed).

The keys pressed on the **REPEATER** are not repeated on the **TRANSMITTER** and vice versa.

For further configuration and functioning details refer to the section "CONFIGURATION OF DFWKRPRF AS REPEATER" (**TECH.MAN.REF.**).

When the repeater is turned on it waits for the weight data and if these are not received, the display shows the "Ch.X.Err" (where X is the number of the platform that is not connected; if the transmitter is not connected, the message "Ch.1.Err" is always shown).

12. FUNCTIONING OF DFWKRPRF CONNECTED TO DFWLAPKR

The system consists of one or more DFWLAPKR instruments connected to a DFWKRPRF indicator, which remotely execute all the available functions on the scales.

If one DFWLAPKR is present, all the keys pressed on the DFWKRPRF are repeated on that indicator.

The difference from what has been described in the section "FRONT PANEL KEYS AND INDICATORS", is that the MODE key executes the function of totalization.

In a system consisting of two or more DFWLAPKR indicators connected to the DFWKRPRF, it is possible to press the MODE key on this instrument to switch from the display of the sum of weights to the one of the weight corresponding to a single indicator.

During the display of the sum it is possible to:

- print the sum of weights by pressing ENTER if a printer is configured.
- select the display of the weight corresponding to one scale by pressing the corresponding key of the numeric keyboard.
- enter a semi-automatic or manual tare (see the section "TARE OPERATIONS").
- cancel the value of tare that has been set.
- turn off the DFWKRPRF indicator by pressing at length the C key.

During the display of the weight corresponding to one DFWLAPKR the functions of the keys of the repeater are the same of a system consisting of DFWKRPRF connected to only one DFWLAPKR (with the difference of the MODE key, used to select the display of the sum of weights or the weight provided by a single indicator).

13. INSTRUMENT CONNECTED TO BATTERY OPERATED PRINTER

In a system made up of an indicator connected to its dedicated printer both are battery powered; and the printer is in STAND-BY and powered only when in use. When printing is finished the printer returns to STAND-BY automatically. This functioning is useful in order to reduce the energy absorbed by the battery when the printer is not being used.

In this configuration if one has the need to maintain the printer powered in order to replace the paper and for other upkeep operations, see the following section.

14. TURNING ON PRINTER IN ENERGY SAVING MODE

If the indicator is connected to a printer and if PWr.int or Ext.oFF parameter has been selected in **SEtuP >> SEriAL >> CoM.Prn >> PWr.Prn** step in the TECHNICAL SETUP, one can turn on the printer (normally off) while weighing by pressing the **ZERO** key at length.

On the display the blinking "onPri" message appears. In this condition one can carry out the upkeep operations on the printer (paper replacement, adjustment of date and time). To exit this condition, press the C key.

15. INSTRUMENT MESSAGES DURING USE

MESSAGE	DESCRIPTION
ZERo	The scale is zeroing the weight.
buSy	Print under way (PRN serial port occupied) or indicator waiting to transmit a print to the PC.
unStAb	Unstable weight.
un.oVER	One is trying to print with the weight in underload or in overload, i.e. beyond the maximum capacity or below the minimum capacity
LoW	On one or more displayed scales there is a weight lower than the minimum weight foreseen for the tare, the printout, the totalisation or the string (standard or extended) transmission, upon the pressing of the print key.
no.0.unS	Weight not passed by or instability.
ConV.	In standard mode, with approved instrument, one tries to print while the instrument is in the unit of measure conversion.
no.ForM	Print not formatted, or in other words there are no parameters to be printed.
Inout	One tries to totalize with the print key but an input/output weighing operation has been started.
no in	It is not possible to carry out an input weigh.
no out	It is not possible to carry out an output weigh.
no 1	It is not possible to carry out the first weigh.
no 2	It is not possible to carry out the second weigh.
Err.CLk	Communication problems with the date/time of the indicator: check the F.ModE >> CLoCk step of the set-up (TECH.MAN.REF.).
StorE	It is displayed when data is stored in the instrument's permanent memory (tares, ticket progressive, etc.).
PrEC.	It is displayed if one tries to calibrate the zero point without first having confirmed the number of calibration points.
ErMot	Weight unstable during the acquisition of a point during calibration.
ErPnt	During the acquisition of a calibration point a null value has been read by the converter.
Er - 11	Calibration error: a too small sample weight has been used; it is advisable to use a weight equal to at least half of the scale capacity.
Er - 12	Calibration error: the acquired calibration point (tP1 o tP2 o tP3) is equal to the zero point (tP0).
Er - 37	The number of converter points per scale division is less than two. Carry out again the calibration with special attention to the capacity and the division.
Er - 39	It is displayed when the instrument has not calibrated. Press the TARE key to enter the technical set-up environment. Carry out the programming of all the parameters of the set-up environment and the calibration. Exit saving the changes made.
- - - - -	Weight in underload or in overload, during the display of the sum (i.e. beyond the maximum capacity or below the minimum capacity).
oVER	The weight in overload on the selected platform (i.e. a weight of 9 divisions greater than the capacity) is notified through this message (alternated to - - - - -) and by an acoustic signal.
undEr	The weight in underload on the selected platform (i.e. a weight of 100 divisions below the gross zero, if the instrument is approved) is notified through this message (alternated to - - - - -) and by an acoustic signal.
r.AdCX	It confirms that the WWSERF platform corresponding to the X channel is connected to the DFWKRPRF.
Ch.X.Err	It is displayed when the WWSERF platform corresponding to the X channel is not connected to the DFWKRPRF.

DECLARATION OF CONFORMITY

This device conforms to the essential standards and norms relative to the applicable European regulations. The Declaration of Conformity is available in the web site www.diniargeo.com

WARRANTY

The TWO YEARS warranty period begins on the day the instrument is delivered. It includes spare parts and labour repair at no charge if the INSTRUMENT IS RETURNED prepaid to the DEALER'S PLACE OF BUSINESS. Warranty covers all defects NOT attributable to the Customer (such as improper use) and NOT caused during transport.

If on site service is requested (or necessary), for any reason, where the instrument is used, the Customer will pay for all of the service technician's costs: travel time and expenses plus room and board (if any).

the Customer pays for the transport costs (both ways), if the instrument is shipped to DEALER or manufacturer for repair.

The WARRANTY is VOIDED if any of the following occurs: repairs or attempted repairs are made by unauthorised personnel, connected to equipment installed by others, or is incorrectly connected to the power supply, or instrument has defects or damage due to carelessness or failure to follow the guidelines in this instruction manual.

This warranty DOES NOT provide for any compensation for losses or damages incurred by the Customer due to complete or partial failure of instruments, even during the warranty period.

AUTHORIZED SERVICE CENTRE STAMP